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front axial air inlet, a compressor driven by a two-stage axial gas generator turbine, and a two-stage axial free power turbine.

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Common maintenance events on the Allison 250 C20 ...

Allison 250 B-17 Manual On-Site Test Cell for Rolls-Royce Model 250 Gas

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originally developed by the Allison Engine Company in the early 1960s. The Model 250 has been produced by Rolls-Royce since it acquired Allison in 1995.

Allison Model 250 - Wikipedia
Originally developed as the T63 to meet
a US Army requirement for a 250 shp
turboshaft, the Series I M250 has

spawned an entire family of small turbine engines. A program of continuous development has resulted in today's range of Series II and Series IV engines, which power many of the world's most popular helicopters.

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drives are lubricated as called out in the OMM, the reduced wear and tear will prolong engine life and reduce maintenance costs, as the tach drives cost approximately \$6,500 each to replace.

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